## **Roadmap Plus:** Moving faster towards a better living environment

Q Being investigated 🛎 In preparation 💸 Being implemented 🗸 Realised

Version: April 2023

Dust	2019/2020	2021	2022	2023	2024	2025	2022	2023	2024	2025
1 Slag processing roofing in converter slag cooling process	<b>≝</b> 0°	≝ ರೆ	V		i			25		! !
2 Blast furnaces: air screen above casthouse runners	Q ø	o°	o° ∨	V				35% fine particle reduction		! ! !
3 Blast furnaces: new type of suction hoods	Q	<b>≝</b> 0°	o°	<b>V</b>				i		! ! !
4 Raw materials logistics: windbreaker		Q,	<b>≝</b> ರೆ	ರೆ ∨	V			55% reduction in heavy		! !
5 Raw materials logistics: roofing in and exhaust system blast furnaces supply and bunker		Q,	<b>≝</b> 0°	V				metal emissions		! !
6 Raw materials logistics: operational measures	<b>ෆී ∨</b>	ರೆ ∨	ರೆ ∨	ರ್ ∨	ರ್ <b>∨</b>				<b>65</b> %	
7 Steelmaking plant: extra exhaust system	Q,	<b>≝</b> ರೆ	රී	V				1	reduction in dust deposition	
8 Pelletising plant: dedusting insallation		٩	<b>≝</b> °°	<b>♂</b> ∨				70%		 
9 Sintering plant: ESP filter installation		٧						reduction in lead emissions		! !
Odour										
Coking plant 2: mechanical sealing		ď	ď	o°	σ°					; !
Coking plant 2: individual furnace pressure control		#	ರ್	V						: !
Coking plant 2: operational measures	o° ∨	o° ∨	o° ∨	ຶ ∨	೦° ∨					
Coking plant 2: overhaul of coke chambers	o°	o°	రో	ರ್	ರೆ			1		i !
5 Steelmaking plant: operational modifications ladle drying station		ರ್∨			1			<b>85</b> %		; !
6 Steelmaking plant: new type of ladle drying station	Q	#	o°	V				reduction in odour nuisance for immediate		; !
Cold strip mill: operational modifications Pickling line 22		V	V					residential environments		i I
8 Cold strip mill: new vapour scrubber for Pickling line 22			વ જ	V						i i i
9 Extending E-nose network	ď	ರ್	ď	ď	ರೆ					; !
PAH substances			1							
1 Blast furnaces: closure taphole clay plant		<b>V</b>			-			1		! !
2 Cold mill: cleaning waste gases during annealing		ರೆ	<b>v</b>				<b>50</b> %			 
3 Sintering plant: optimize flue gas cleaning		ರೆ	V				less emissions of			i ! !
4 Coking plant 2: operational measures	o° ∨	ರ್∨	o° ∨	o° ∨	್ ∨		PAH substances			i !
Noise			1							1 1 1
1 Steelmaking plant: new silencers for primary exhaust system	<b>≝</b> °°	<b>♂∨</b>	o° ∨	V				1		1 
2 Scrapping park: operational modifications	° ∨	o° ∨		1	1			!		! ! !
Raw materials logistics: new alarms for conveyor belts	٩	<b>జ</b> రి	<b>v</b>		-		_			'
Northern site: reducing noise from trains		વ 🛎 🗳	V		1			Maximum	reductio	n
5 Steelmaking plant: reducing noise from slab yard	વ જ	ර° ∨						of noise within	safety margins	1
6 Hot mill: new silencer for walking beam furnace 25			o°	<b>v</b>						! ! !
7 Cold mill: casting scrapping bin			ď	V						! !
Biodiversity & other			1 1		1					i   
Pelletising plant: DeNOx plant		٩	<b>≝</b> 0°	රී	ರೆ	V				30%
2 New vegetation Northern site	Q	#	V		1 1 1	! !				50% reduction in nitrogen
3 Reducing light scattering	ď	σ°	V		!					emissions (NOx)